TABLE I

COAL STRENGTH STUDY

PERCENT COALS REMOVED

A. EFFECT OF CIGARETTE LENGTH

Sample	Cigt. Length, mm	Tipping Paper Length, mm	Filter Length, mm	% O. V. At Testing	Cigt. Weight, g	No. Cigts. Tested	% Coals Removed
Saratoga 120 (Mfg.- M5BE-1)	120	35	30	13.2	-	100	24
Saratoga 120 (-20 mm Tob.)	100	35	30	13.2	-	100	20
Saratoga 120 (-35 mm Tob.)	85	35	30	13.2	-	100	34
Marlboro 100 (Lou.) (Mfg. - X5ML)	100	32	27	12.9	-	200	32
Marlboro 100 (-15 mm Tob.)	85	32	27	12.9	-	200	68
Marlboro 100 Without Filter	72	4	None	12.9	-	200	40

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Source: https://www.industrydocuments.ucsf.edu/docs/hhpk0001